3-157
Toledo, Ohio

MONROE

Calculating Machine Company, Inc., Orange, N. J.

CALCULATOR SERVICE BULLETIN #L-507

MODEL: LA-7 and LN **DATE:** 11-9-56

SUBJECT: Color Coded Exterior Parts Catalog

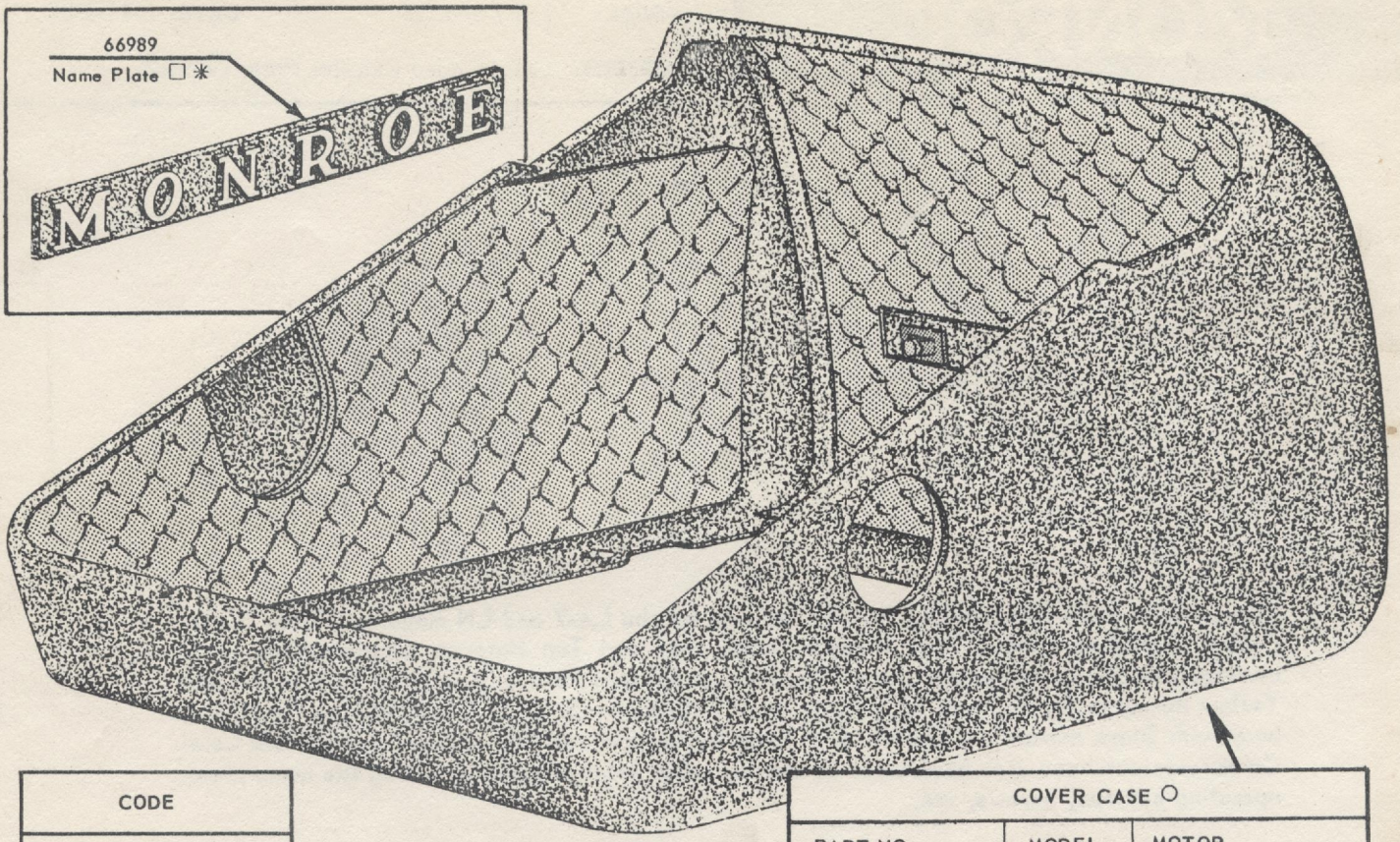
This bulletin covers the change in color scheme for the LA-7 and LN models. These "Color Coded" machines have a Gray Morocco cover case and Tan Morocco supplementary plate, carriage shell and carriage end caps. The numeral keytops have a Light Gray body with Light Yellow numerals for columns 1, 2, 6, 7, and 8. Columns 3, 4, 5, 9, and 10 have Pearl Gray body with Black numerals. The division lever keytop and carriage decimal markers are Coral. Color revisions have also been made on various other exterior parts including the name plate, operating keytops, screws, etc.

All revised exterior parts are illustrated herein and colors are identified by a code symbol following the part name. A code reference table is provided on each illustrated page. *NOTE: IT IS NOT NECESSARY TO INCLUDE THESE SYMBOLS WITH PART NUMBERS WHEN REQUISITIONING PARTS.*

Cover case numbers are listed on page 2. LA7's that are equipped with Westinghouse motors use a different cover case than those equipped with other motors. The difference is in the location of the motor cord hole. A guide for identifying the cases is provided on page 2.

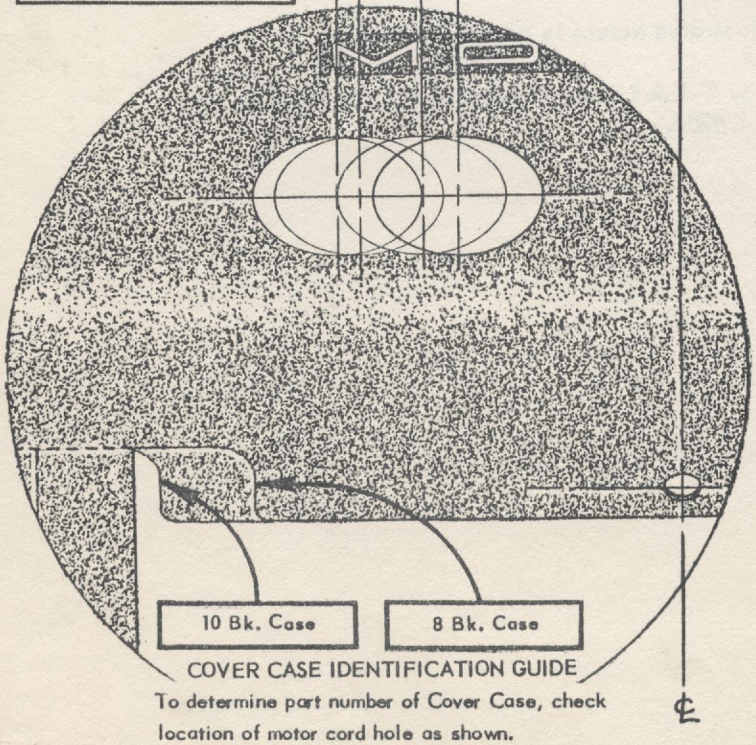
A price list of all the "Color Coded" parts illustrated herein is contained on page 6.

Part numbers of exterior parts of the "All Gray" LA-7 and LN models can be found in Calculator Service Bulletins L#503, L#504 and L#505.



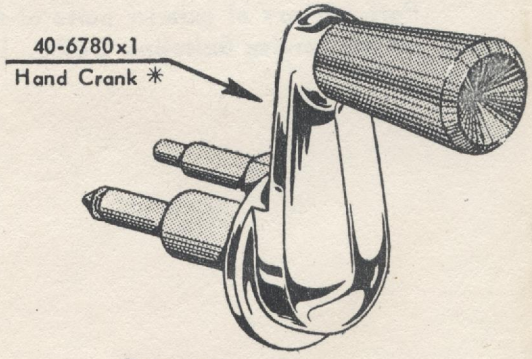
CODE
□ Coral
△ Torquoise
✳ Med. Gray
● Pearl Gray
○ Gray Morocco
☾ Lt. Gray
⌯ Tan
⊕ Tan Morocco

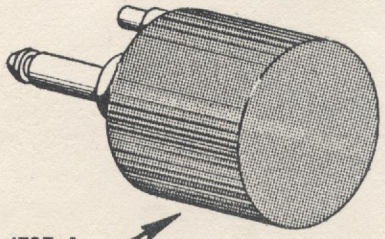
COVER CASE ○		
PART NO.	MODEL	MOTOR
40-6149	LA 7-160	Westinghouse only
40-6665x1	LA 7-160	All but Westinghouse
40-6149½	LA 7-200	Westinghouse only
40-6665½x1	LA 7-200	All but Westinghouse
40-6661x1	LN-160	None
40-6661½x1	LN-200	None



COVER CASE IDENTIFICATION GUIDE

To determine part number of Cover Case, check location of motor cord hole as shown.

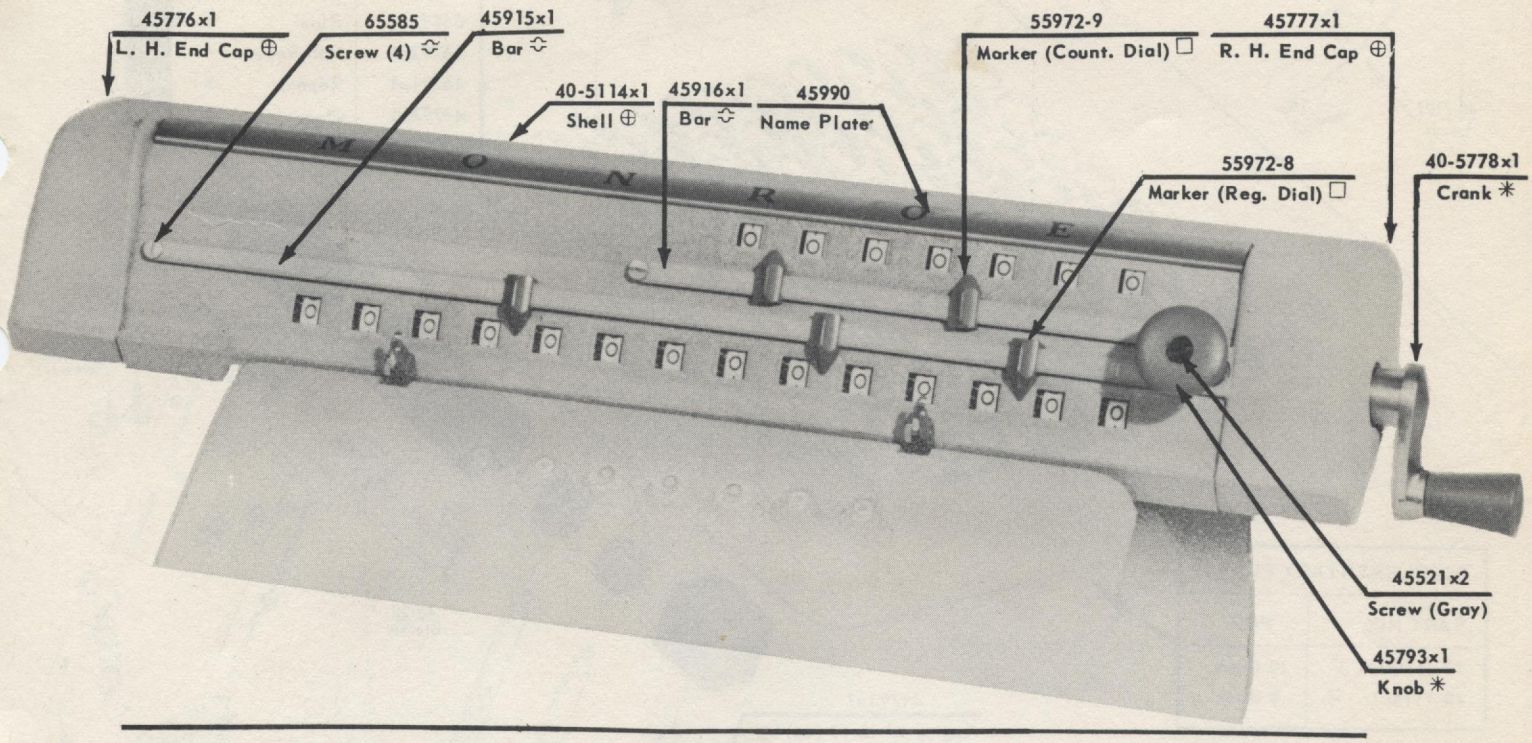




40-5500x1

LA 7-160, LN-160

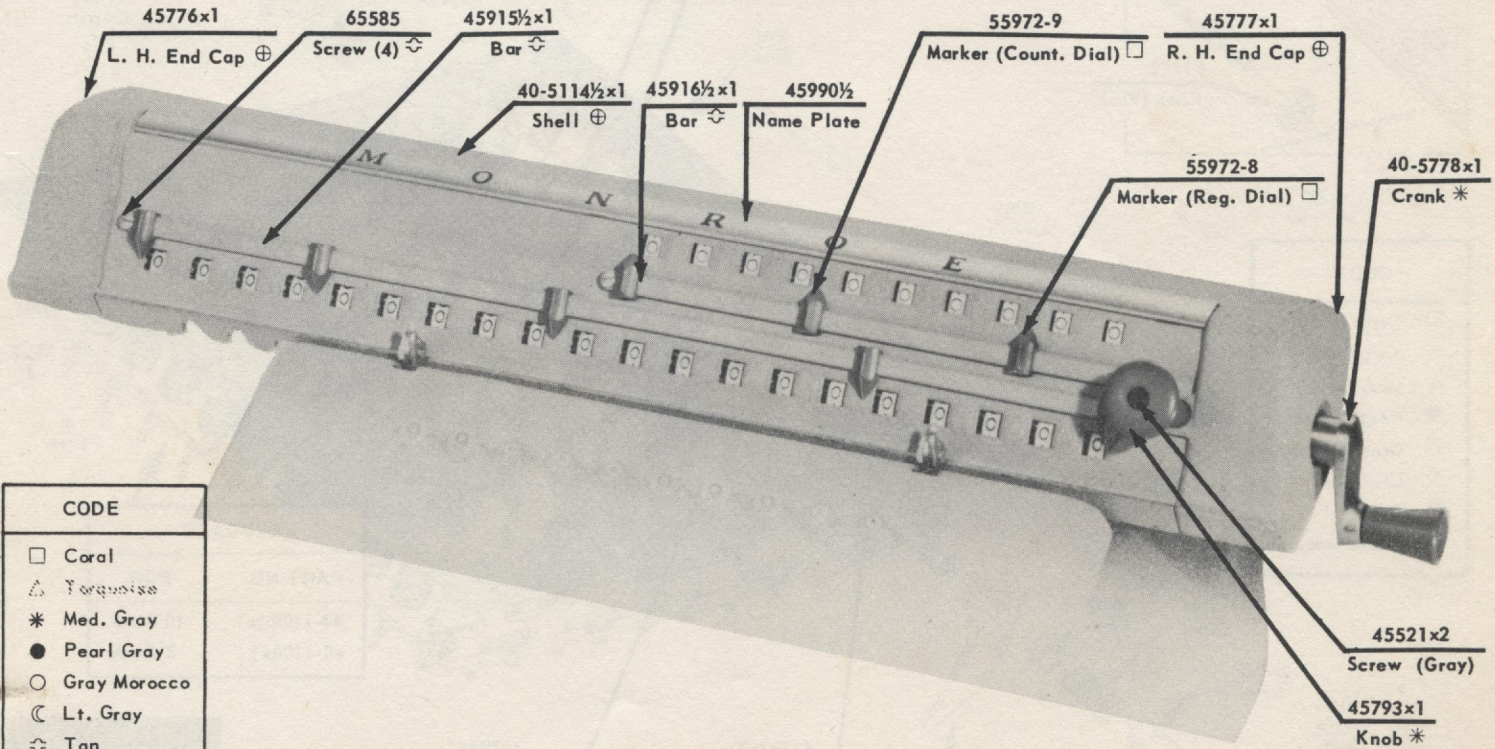
16 Place Carriage



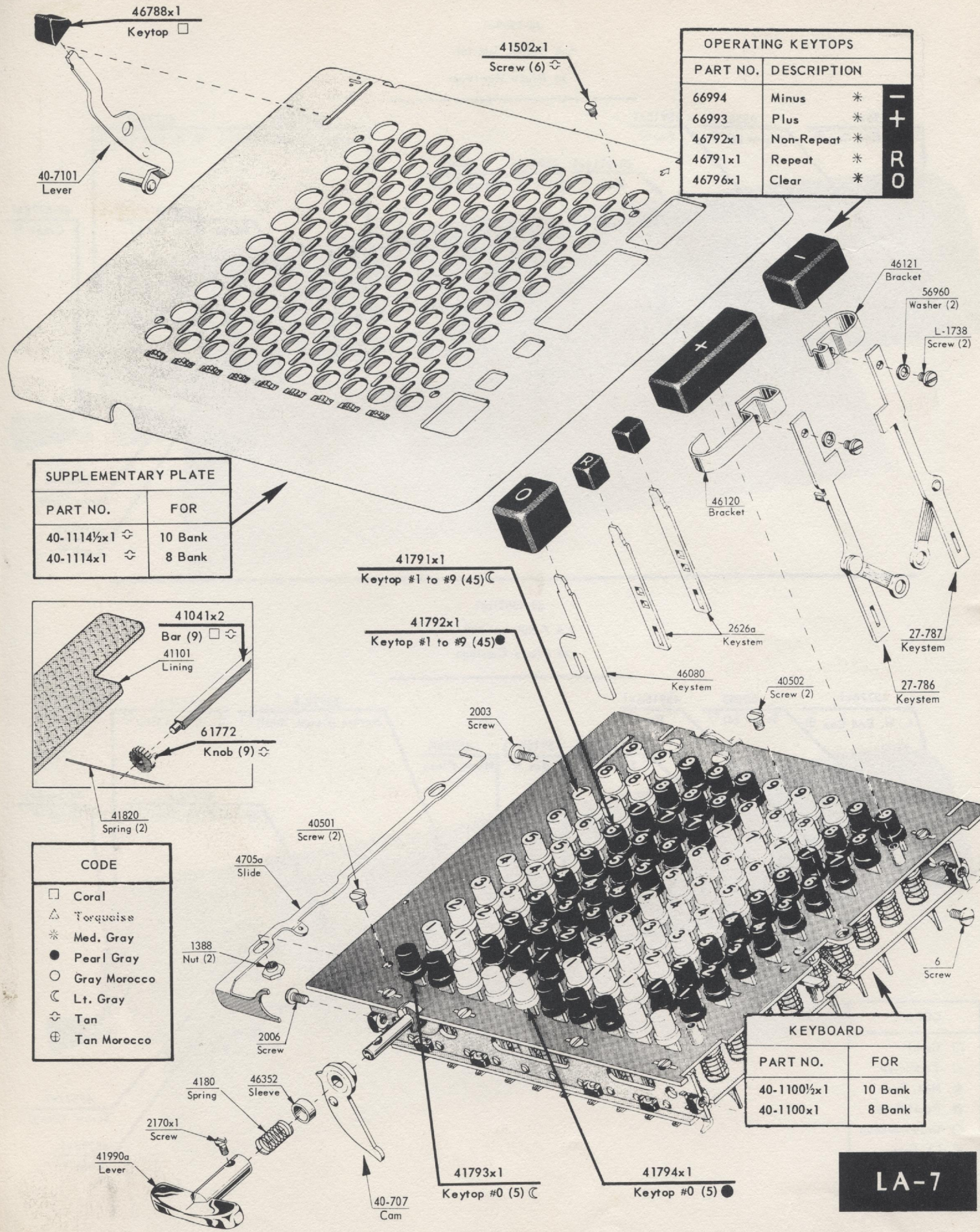
40-5500½x1

LA 7-200, LN-200

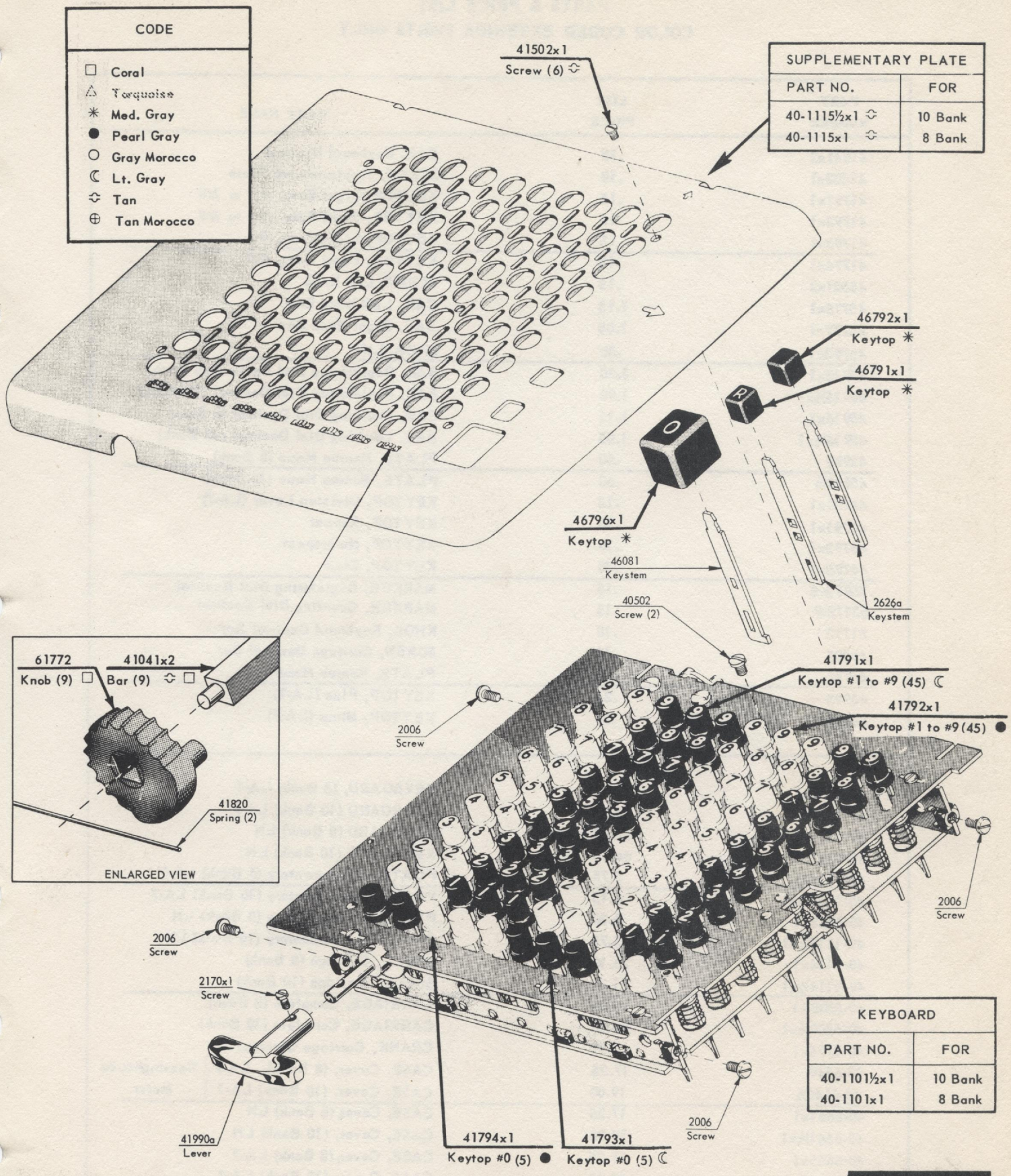
20 Place Carriage



CODE
□ Coral
△ Turquoise
✳ Med. Gray
● Pearl Gray
○ Gray Morocco
☾ Lt. Gray
⌯ Tan
⊕ Tan Morocco


46788x1
Keytop □
40-7101
Lever
41502x1
Screw (6) ⌯
OPERATING KEYTOPS
PART NO. | DESCRIPTION
66994 Minus ✳
66993 Plus ✳
46792x1 Non-Repeat ✳
46791x1 Repeat ✳
46796x1 Clear ✳
− + R O
46121
Bracket
56960
Washer (2)
L-1738
Screw (2)
46120
Bracket
2626a
Keystem
27-787
Keystem
27-786
Keystem
46080
Keystem
40502
Screw (2)
SUPPLEMENTARY PLATE
PART NO. | FOR
40-1114½x1 ⌯ | 10 Bank
40-1114x1 ⌯ | 8 Bank
41791x1
Keytop #1 to #9 (45)☾
41792x1
Keytop #1 to #9 (45)●
41041x2
Bar (9) □ ⌯
41101
Lining
61772
Knob (9) ⌯
41820
Spring (2)
2003
Screw
40501
Screw (2)
4705a
Slide
1388
Nut (2)
2006
Screw
6
Screw
CODE
□ Coral
△ Turquoise
✳ Med. Gray
● Pearl Gray
○ Gray Morocco
☾ Lt. Gray
⌯ Tan
⊕ Tan Morocco
KEYBOARD
PART NO. | FOR
40-1100½x1 | 10 Bank
40-1100x1 | 8 Bank
4180
Spring
46352
Sleeve
2170x1
Screw
41990a
Lever
40-707
Cam
41793x1
Keytop #0 (5)☾
41794x1
Keytop #0 (5)●

LA-7


CODE
□ Coral
△ Turquoise
✳ Med. Gray
● Pearl Gray
○ Gray Morocco
☾ Lt. Gray
⌯ Tan
⊕ Tan Morocco
41502x1
Screw (6) ⌯
SUPPLEMENTARY PLATE
PART NO. | FOR
40-1115½x1 ⌯ | 10 Bank
40-1115x1 ⌯ | 8 Bank
46792x1
Keytop ✳
46791x1
Keytop ✳
46796x1
Keytop ✳
46081
Keystem
40502
Screw (2)
2626a
Keystem
61772
Knob (9) □
41041x2
Bar (9) ⌯ □
41820
Spring (2)
ENLARGED VIEW
41791x1
Keytop #1 to #9 (45) ☾
41792x1
Keytop #1 to #9 (45) ●
2006
Screw
2006
Screw
2006
Screw
2006
Screw
2170x1
Screw
41990a
Lever
41794x1
Keytop #0 (5) ●
41793x1
Keytop #0 (5) ☾
KEYBOARD
PART NO. | FOR
40-1101½x1 | 10 Bank
40-1101x1 | 8 Bank

LN

PARTS & PRICE LIST
COLOR CODED EXTERIOR PARTS ONLY

PART NUMBER	LIST PRICE	PART NAME
41041x2	.15	BAR, Keyboard Decimal
41502x1	.10	SCREW, Supplementary Plate
41791x1	.15	KEYTOP, Light Gray, #1 to #9
41792x1	.15	KEYTOP, Pearl Gray, #1 to #9
41793x1	.15	KEYTOP, Light Gray, #0
41794x1	.15	KEYTOP, Pearl Gray, #0
45521x2	.15	SCREW, Lift Knob
45776x1	1.15	CAP, Left Hand End
45777x1	1.05	CAP, Right Hand End
45793x1	.30	KNOB, Lift
45915x1	1.50	BAR, Registering Dial Decimal (8 Bank)
45915½x1	1.90	BAR, Registering Dial Decimal (10 Bank)
45916x1	1.15	BAR, Counting Dial Decimal (8 Bank)
45916½x1	1.25	BAR, Counting Dial Decimal (10 Bank)
45990	.50	PLATE, Monroe Name (8 Bank)
45990½	.60	PLATE, Monroe Name (10 Bank)
46788x1	.15	KEYTOP, Division Lever (LA-7)
46791x1	.10	KEYTOP, Repeat
46792x1	.10	KEYTOP, Non-repeat
46796x1	.30	KEYTOP, Clear
55972-8	.15	MARKER, Registering Dial Decimal
55972-9	.15	MARKER, Counting Dial Decimal
61772	.10	KNOB, Keyboard Decimal Bar
65585	.10	SCREW, Carriage Decimal Bar
66989	.85	PLATE, Monroe Name
66993	.35	KEYTOP, Plus (LA-7)
66994	.30	KEYTOP, Minus (LA-7)
40-1100x1	52.05	KEYBOARD, (8 Bank) LA-7
40-1100½x1	64.15	KEYBOARD (10 Bank) LA-7
40-1101x1	52.05	KEYBOARD (8 Bank) LN
40-1101½x1	64.15	KEYBOARD (10 Bank) LN
40-1114x1	5.75	PLATE, Supplementary (8 Bank) LA-7
40-1114½x1	6.15	PLATE, Supplementary (10 Bank) LA-7
40-1115x1	5.20	PLATE, Supplementary (8 Bank) LN
40-1115½x1	5.75	PLATE, Supplementary (10 Bank) LN
40-5114x1	20.10	SHELL, Carriage (8 Bank)
40-5114½x1	21.30	SHELL, Carriage (10 Bank)
40-5500x1	92.00	CARRIAGE, Complete (8 Bank)
40-5500½x1	105.80	CARRIAGE, Complete (10 Bank)
40-5778x1	1.90	CRANK, Carriage Clearout
40-6149	17.25	CASE, Cover, (8 Bank) LA-7 } Westinghouse
40-6149½	19.00	CASE, Cover, (10 Bank) LA-7 } Motor
40-6661x1	17.25	CASE, Cover, (8 Bank) LN
40-6661½x1	19.00	CASE, Cover, (10 Bank) LN
40-6665x1	17.25	CASE, Cover, (8 Bank) LA-7
40-6665½x1	19.00	CASE, Cover, (10 Bank) LA-7
40-6780x1	2.65	CRANK, Hand
40-6797x1	1.15	KNOB, Machine